

**SECURE END-TO-END COMMUNICATION OVER A PUBLIC
NETWORK FROM A COMPUTER INSIDE A FIRST PRIVATE
NETWORK TO A SERVER AT A SECOND PRIVATE NETWORK**

ABSTRACT OF THE DISCLOSURE

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10 In a semiconductor fabrication facility in which a plurality of fab-owned
and operated client systems located within the facility are connected to a fab-owned
Intranet using a first physical connection type, a method of allowing an employee
associated with a supplier enterprise to access a supplier-owned Intranet owned by the
15 supplier enterprise from a supplier-controlled computing device located within the
fabrication facility, a method for allowing secure end-to-end communication between
the supplier-controlled computing device and the supplier-owned Intranet. In one
embodiment the method includes connecting the computing device to the fab-owned
Intranet through a node using a second physical connection type that is different from
20 the first physical connection type; establishing an isolation pipe through the fab-owned
Intranet between the node and a hub/firewall using virtual private network technology;
generating a request to logon to the supplier-owned Intranet from the computing
device; formatting the request in a secure Internet protocol such that the request is
broken up into multiple packets, with each packet including at least a header portion
and an encrypted data portion; and transmitting the formatted request through the
isolation pipe over the fab-owned Intranet to the hub/firewall and then over the public
Internet to the supplier-owned Intranet with end-to-end encryption.